



# BS EN 62305-3:2011

## Part 3: Physical damage and life hazard





# External Lightning Protection

# Lightning strike to an agricultural building



Ref.: OÖ-Blitzschutzgesellschaft

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3 - BS EN 62305 Physical damage to structure

3 25.01.13 / 6413\_E\_1

# Functions of a Lightning Protection System



A lightning protection system consists of an external and internal lightning protection system.

## **Functions of an external lightning protection system:**

- Interception of direct lightning strikes by means of an air-termination system
- Conducting the lightning current to earth by means of down conductors
- Distribution of the lightning current in the earth by means of an earth-termination system

## **Functions of an internal lightning protection system:**

- Prevention of dangerous sparking in the structure by establishing equipotential bonding or keeping a separation distance between the components of the lightning protection system and other conductive elements in the structure.



## Lightning protection system

**Lightning protection** means protection measures against the harmful effects of lightning strikes to structures/buildings.

An external lightning protection system consists of:

- Air-termination system
- Down conductors
- Earth-termination system

## Earth-termination system

An **earth-termination system** includes all measures required for connecting an electrical part to earth and is an integral part in low-voltage and high-voltage systems as well as for the lightning protection system.





# Air –Termination System

## 5. External lightning protection system

### 5.2 Air-termination systems

#### 5.2.2 Positioning

Air-termination components installed on a structure **shall be located at corners, exposed points and edges** (especially on the upper level of any facades) in accordance with one or more of the following methods.

Acceptable methods to be used in determining the position of the air-termination system include:

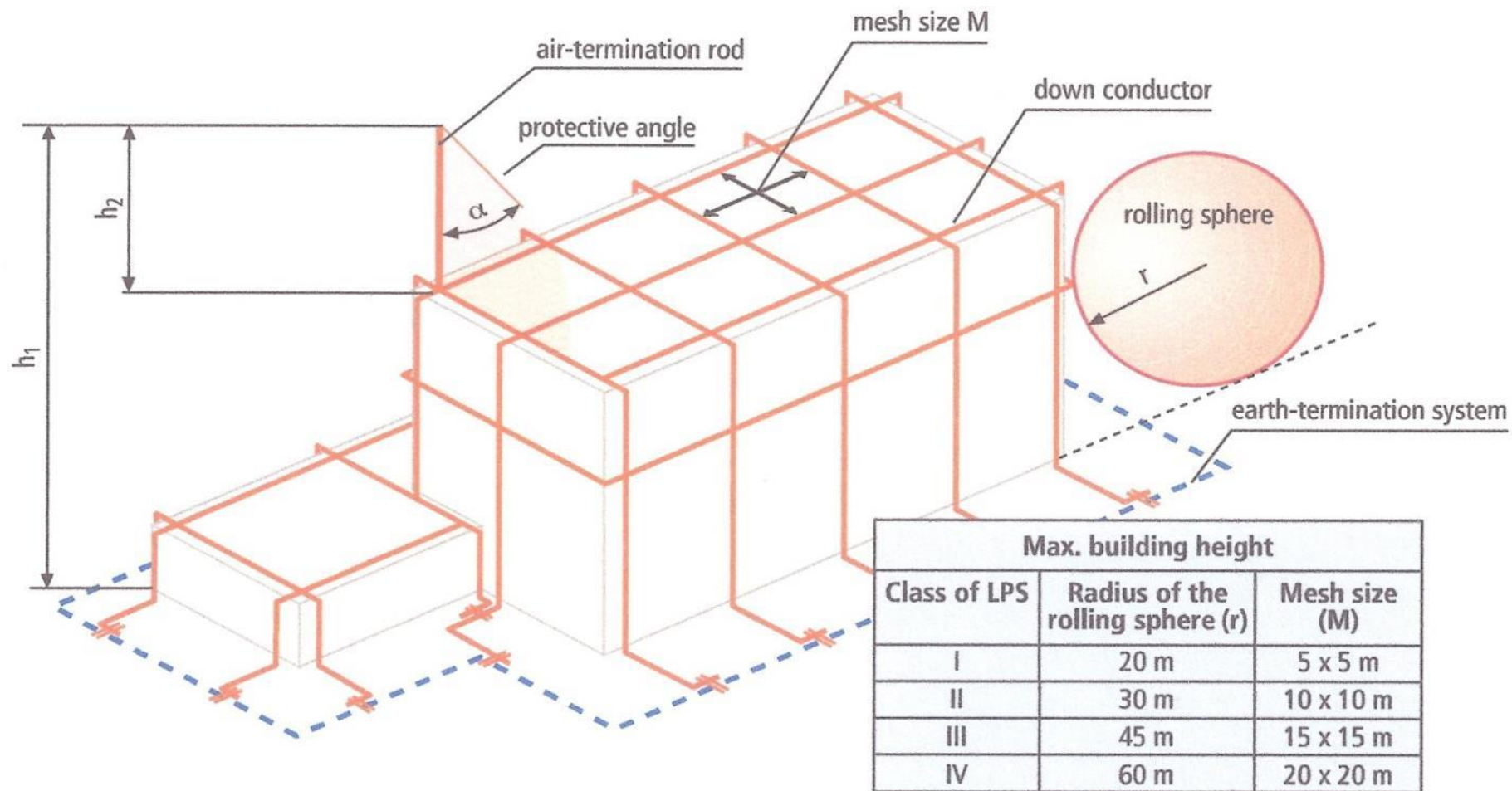
- **the protective angle method;**
- **the rolling sphere method;**
- **the mesh method.**

The **rolling sphere** method is suitable in all cases.

The **protection angle** method is suitable for simple-shaped buildings but it is subject to limits of air-termination height indicated in Table 2.

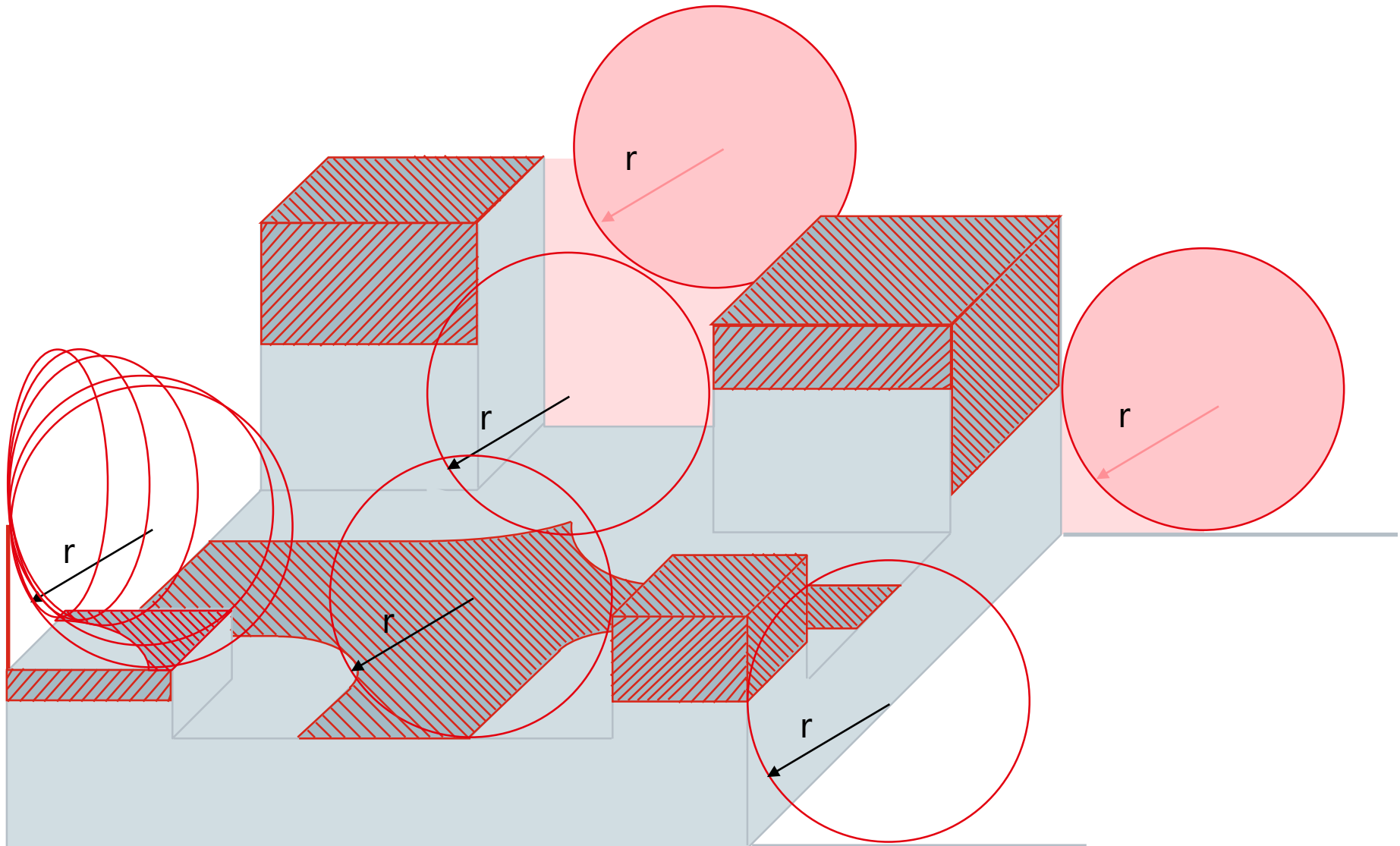
The **mesh method** is a suitable form of protection where plane surfaces are to be protected.

# Design methods of air-termination systems





# Rolling sphere principle



# Rolling sphere radius, protection angle, mesh size and typical preferred distances between down conductors



Class of LPS	Protection method			Typical distances (m)
	Rolling sphere radius $r$ (m)	Protection angle $\alpha$ (°)	Mesh size $w$ (m)	
I	20	<p>The graph plots the protection angle <math>\alpha</math> in degrees on the y-axis (0 to 80) against the distance <math>H</math> in meters on the x-axis (0 to 60). Four curves represent different LPS classes: LPS I (black), LPS II (red), LPS III (blue), and LPS IV (green). All curves start at <math>\alpha \approx 75^\circ</math> for <math>H = 0</math> and decrease as <math>H</math> increases. LPS I ends at <math>H = 20</math> m, LPS II at <math>H = 30</math> m, LPS III at <math>H = 45</math> m, and LPS IV at <math>H = 60</math> m.</p>	5 x 5	10
II	30		10 x 10	10
III	45		15 x 15	15
IV	60		20 x 20	20

Ref.: IEC 62305-3:2010, 5.2.2 + Table 2 + Figure 1, 5.3.3 + Table 4



# Down Conductor System



### 5.3 Down-conductor systems

#### 5.3.1 General

In order to reduce the probability of damage due to lightning current flowing in the LPS, the down-conductors shall be arranged in such a way that from the point of strike to earth:

- a) several parallel current paths exist;
- b) the length of the current paths is kept to a minimum;
- c) equipotential bonding to conducting parts of the structure is performed according to the requirements of 6.2.

## Down-conductor systems

### Typical preferred distances according to table 4

Class of LPS	Typical distances [m]
I	10
II	10
III	15
IV	20

### 5.3.3 Positioning for a non-isolated LPS

For each non-isolated LPS:-

- Minimum 2 down-conductors
- Distributed evenly around perimeter where possible
- Installed at exposed corners where possible





# Isolated Systems



#### E.5.1.2 Isolated LPS

An LPS that is connected to **conductive structural** elements and to the equipotential **bonding system only at ground level**, is defined as isolated

An isolated LPS is achieved either by installing air-termination rods or masts adjacent to the structure to be protected or by suspending overhead wires between the masts in accordance with the **separation distance, section 6.3** (BS EN 62305-3:2011).

# Isolated LPS Video



### E.5.1.2 Isolated LPS

An isolated external LPS should be used when the **flow of the lightning current** into bonded internal conductive parts **may cause damage to the structure or its contents**.

NOTE 1: **The use of an isolated LPS may be convenient where it is predicted that changes in the structure may require modifications to the LPS.**

### D.4 Structures containing solid explosive materials

For structures containing **solid explosive materials**, an isolated external LPS is **encouraged**.

Hazardous Area Classification

www.hse.gov.uk/comah/sragtech/techmeasareaclas.htm

**HSE** Health and Safety Executive

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HSE » Guidance » Topics » COMAH » COMAH - Guidance » Technical aspects » Measures documents » Control of ignition sources

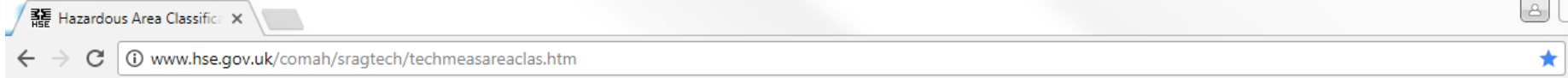
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COMAH	Hazardous Area Classification and Control of Ignition Sources
+ Background	
The COMAH Competent Authority	This Technical Measures Document refers to the classification of plant into hazardous areas, and the systematic identification and control of ignition sources
- COMAH guidance	
COMAH competent authority guidance and key internal CA procedures	The relevant Level 2 Criteria are <a href="#">5.2.1.3(29)c</a> , <a href="#">5.2.1.11(63)f</a> , <a href="#">5.2.1.13</a> and <a href="#">5.2.4.2(93)a</a> .
Safety report assessment manual	Design of plant, pipework and general plant layout is considered in Technical Measures Documents on <a href="#">Plant Layout</a> , <a href="#">Design Codes - Plant</a> , <a href="#">Design Codes - Pipework</a> , <a href="#">Plant Modification / Change Procedures</a> , <a href="#">Maintenance Procedures</a> .
Safety report assessment guides	The Dangerous Substances and Explosive Atmospheres Regulations 2002 (DSEAR) provide for the first time a specific legal requirement to carry out a hazardous area study, and document the conclusions, in the form of zones.
Safety report assessment	

**Resources**

- COMAH: Notification form
- A guide to the COMAH regulations 2015 (L111)
- Leadership for the major hazard industries
- Better alarm handling





- Electromagnetic radiation of different wavelengths
- Vehicles, unless specially designed or modified are likely to contain a range of potential ignition sources

Sources of ignition should be effectively controlled in all hazardous areas by a combination of design measures, and systems of work:

- Using electrical equipment and instrumentation classified for the zone in which it is located. New mechanical equipment will need to be selected in

- Elimination of surfaces above auto-ignition temperatures of flammable materials being handled/stored (see above);
- Provision of lightning protection
- Correct selection of vehicles/internal combustion engines that have to work in the zoned areas (see Technical Measures Document on Permit to Work Systems);

tanker loading/unloading

- Control of maintenance activities that may cause sparks/hot surfaces/naked flames through a Permit to Work System
- Precautions to control the risk from pyrophoric scale, usually associated with formation of ferrous sulphide inside process equipment

## 5.4 Specific procedure to evaluate the need of protection

According to EN 62305-1, risks  $R_1$ ,  $R_2$  and  $R_3$  shall be considered in the evaluation of the need of protection against lightning.

For each risk to be considered the following steps shall be taken:

- identification of the components  $R_X$  which make up the risk;
- calculation of the identified risk components  $R_X$ ;

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EN 62305-2:2012

**NOTE 2** Where protection against lightning is required by the authority having jurisdiction for structures with a risk of explosion, at least a class II LPS should be adopted. Exceptions to the use of lightning protection level II may be allowed when technically justified and authorized by the authority having jurisdiction. For example, the use of lightning protection level I is allowed in all cases, especially in those cases where the environments or contents within the structure are exceptionally sensitive to the effects of lightning. In addition, authorities having jurisdiction may choose to allow lightning protection level III systems where the infrequency of lightning activity and/or the insensitivity of the contents of the structure warrants it.

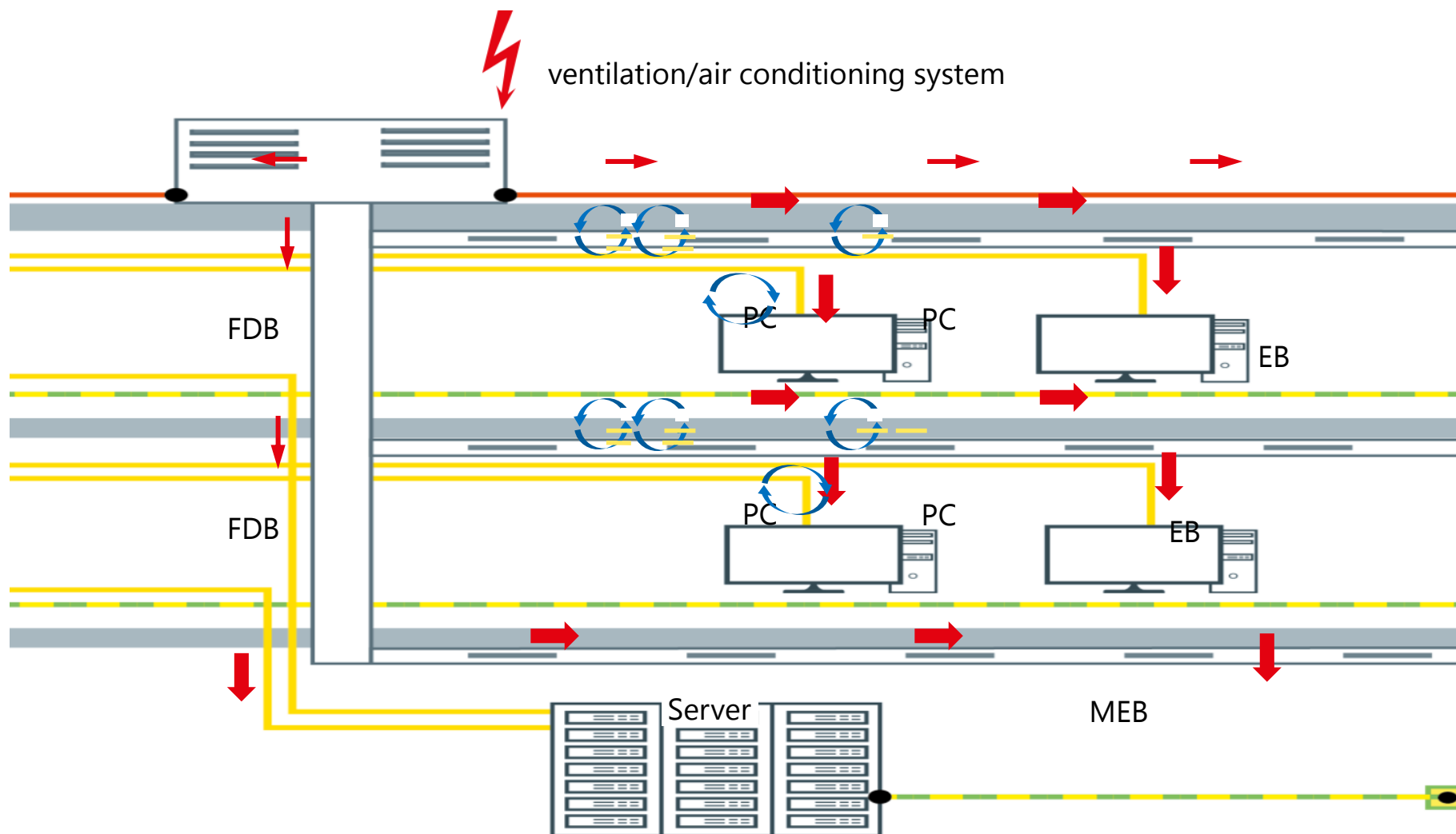
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EN 62305-2:2012

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# Cross Bonding of roof-mounted structures

## Partial lightning currents inside the structure



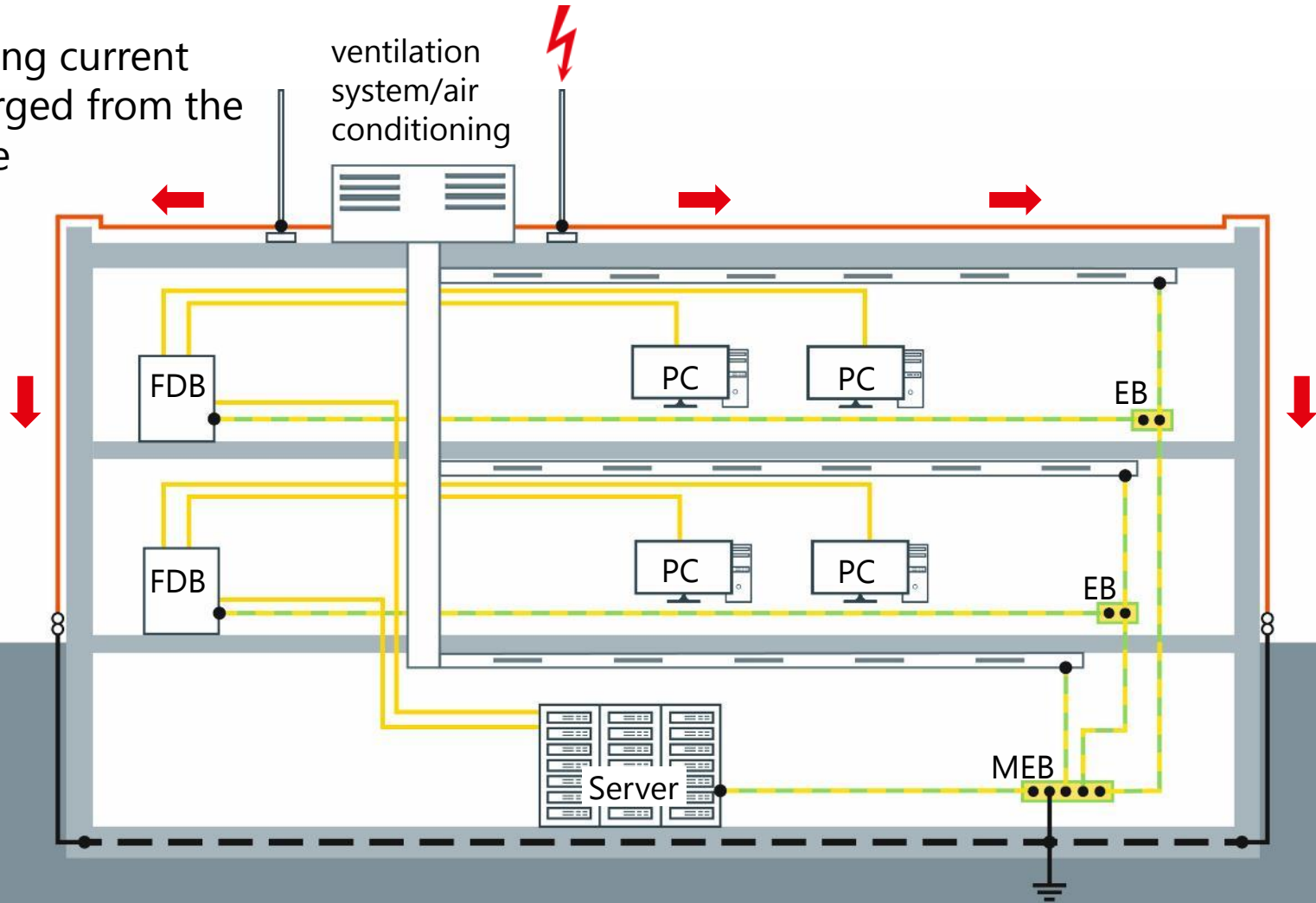
FDB: Floor Distribution Board; MEB: Main Equipotential Bonding; EB: Equipotential Bonding

# Protection of roof-mounted structures with Isolated air-termination system



Lightning current discharged from the outside

ventilation system/air conditioning



FDB: Floor Distribution Board; MEB: Main Equipotential Bonding; EB: Equipotential Bonding

## 6.3 Electrical insulation of the external LPS

### 6.3.1 General

Electrical insulation between the air-termination or the down-conductor and the structural metal parts, the metal installations and the internal systems can be achieved by **providing a separation distance,  $s$** , between the parts. The general equation for the calculation of  $s$  is given by:

$k_i$  depends on the selected **class of LPS** (see Table 10);

$k_m$  depends on the electrical **insulation material** (see Table 11);

$k_c$  depends on the (partial) **lightning current** flowing on the air-termination and the down-conductor (see Table 12 and Annex C);

$l$  is the **length**, in metres, along the air-termination and the **down-conductor** from the point, where the separation distance is to be considered, to the nearest equipotential bonding point or the earth termination (see E.6.3 of Annex E).

$$s = k_i \cdot \frac{k_c}{k_m} \cdot l$$

**NOTE** The length  $l$  along the air-termination can be disregarded in structures with continuous metal roof acting as natural air-termination system.

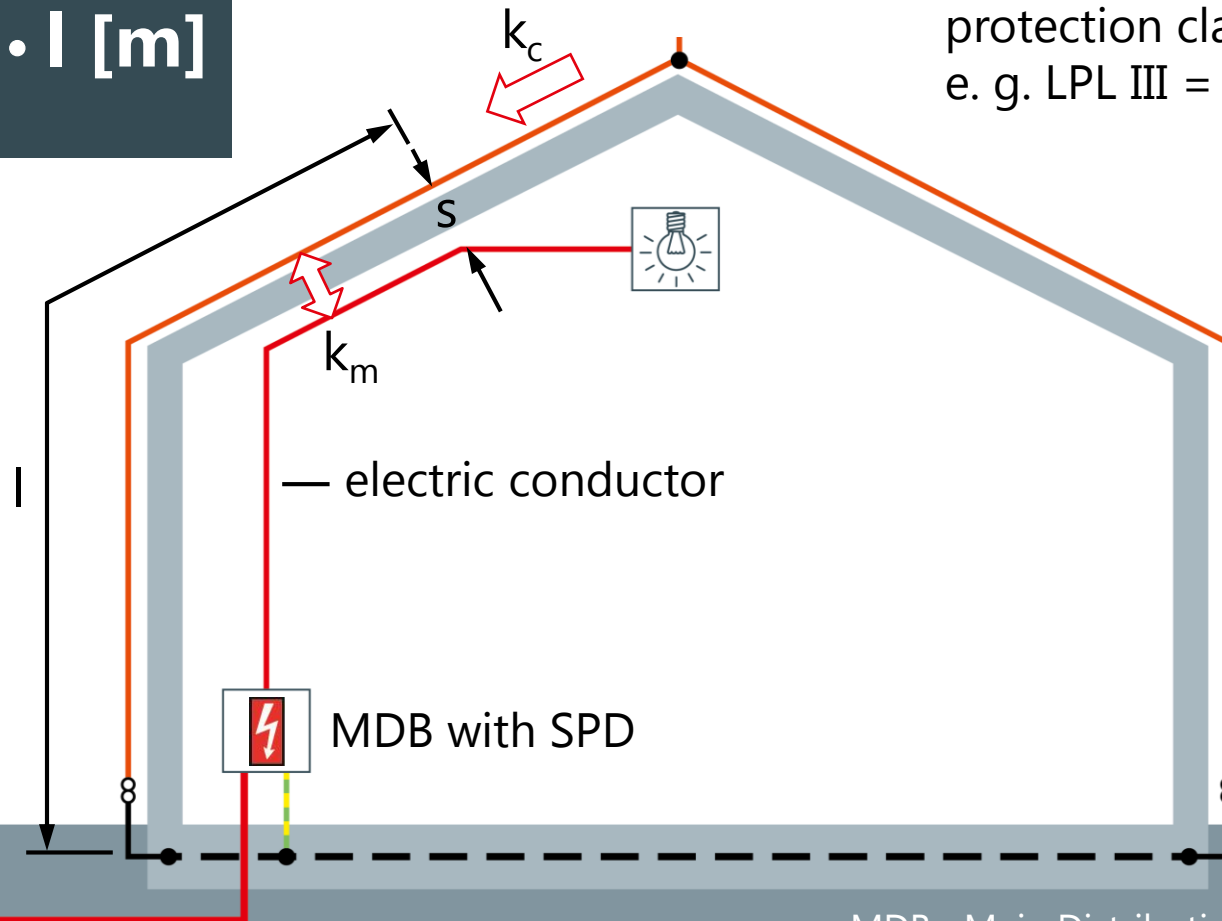


# Separation distance (s) Problematic installation of metal conductors



$$s = k_i \cdot \frac{k_c}{k_m} \cdot I \text{ [m]}$$

$k_i$  = dependent on  
protection class LPL  
e. g. LPL III = 0.04



# Isolation of external LPS

## Values of coefficients $k_i$ and $k_m$

Class of LPS	$k_i$
I	0.08
II	0.06
III and IV	0.04

Insulating material	$k_m$
Air	1
Concrete, bricks	0.5
DEHNiso	0.7*

\*value of DEHNiso determined by DEHN in laboratory tests

NOTE 1 When there are several insulating materials in series, it is a good practice to use the lower value for  $k_m$ .

NOTE 2 In using other insulating materials, construction guidance and the value of  $k_m$  should be provided by the manufacturer.

## Isolation of external LPS

### Values of coefficient $k_c$



Number of down-conductors	$k_c$
1*	1
2	0.66
3 and more	0.44

\* only in case of an isolated LPS

“NOTE Values of Table 12 apply for all type B earthing arrangements and for type A earthing arrangements, provided that the earth resistance of neighbouring earth electrodes do not differ by more than a factor of 2. If the earth resistances of single earth electrodes differ by more than a factor of 2,  $k_c = 1$  is to be assumed.”



# Earth Termination System

## 5.4 Earth-termination system

### 5.4.1 General

When dealing with the dispersion of the lightning current (high frequency behaviour) into the ground, whilst minimizing any potentially dangerous overvoltages, the shape and dimensions of the earth-termination system are the important criteria.

In general, a **low earthing resistance** (if possible **lower than 10  $\Omega$**  when measured at low frequency) is **recommended**.

From the viewpoint of lightning protection, **a single integrated structure earth-termination system** is preferable and **is suitable for all purposes** (i. e. lightning protection, power systems and telecommunication systems).



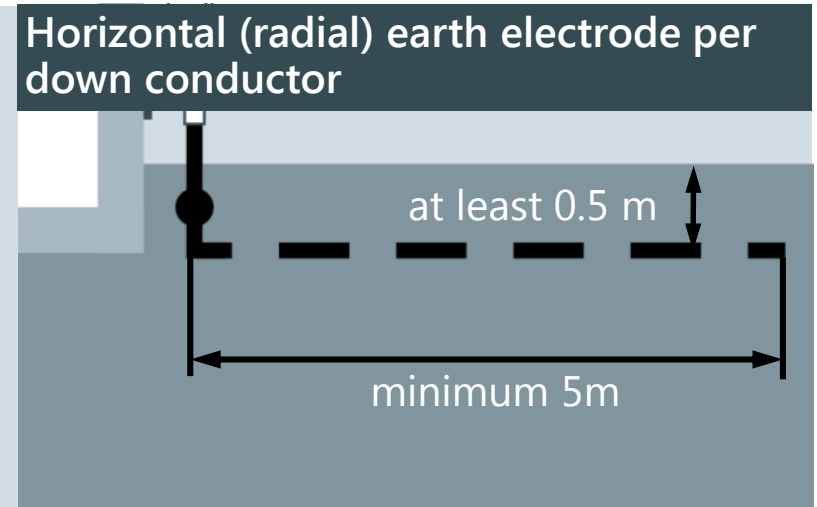
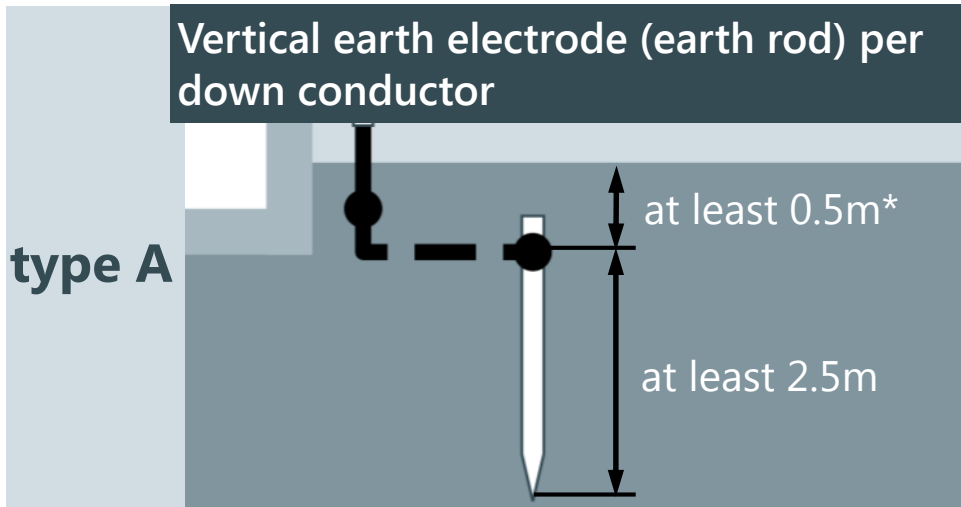
## **Earth Electrode: Arrangement Type A**

Surface Earth Electrode or Deep-Driven Earth Electrode

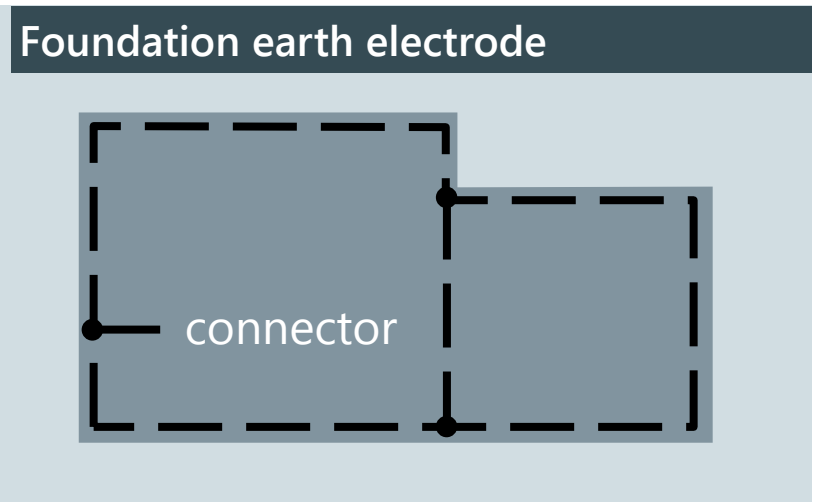
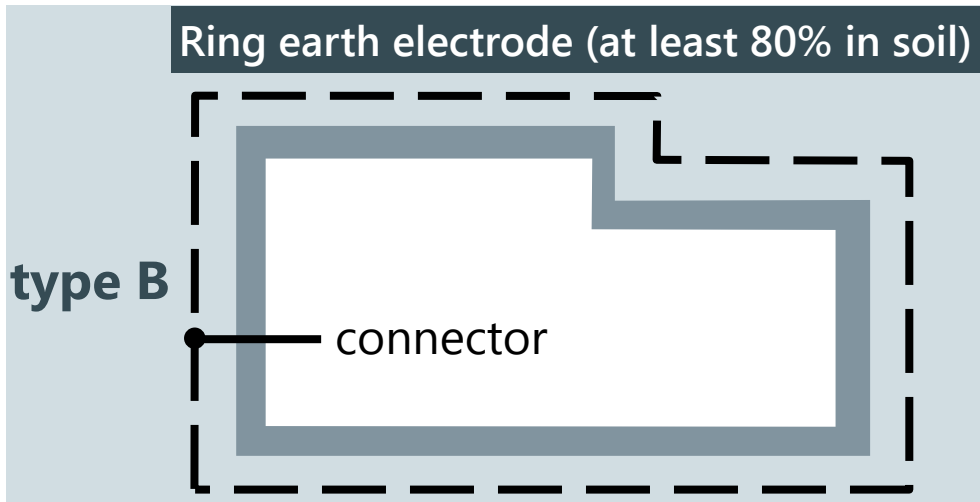
## **Earth Electrode: Arrangement Type B**

Ring Earth Electrode or Foundation Earth Electrode

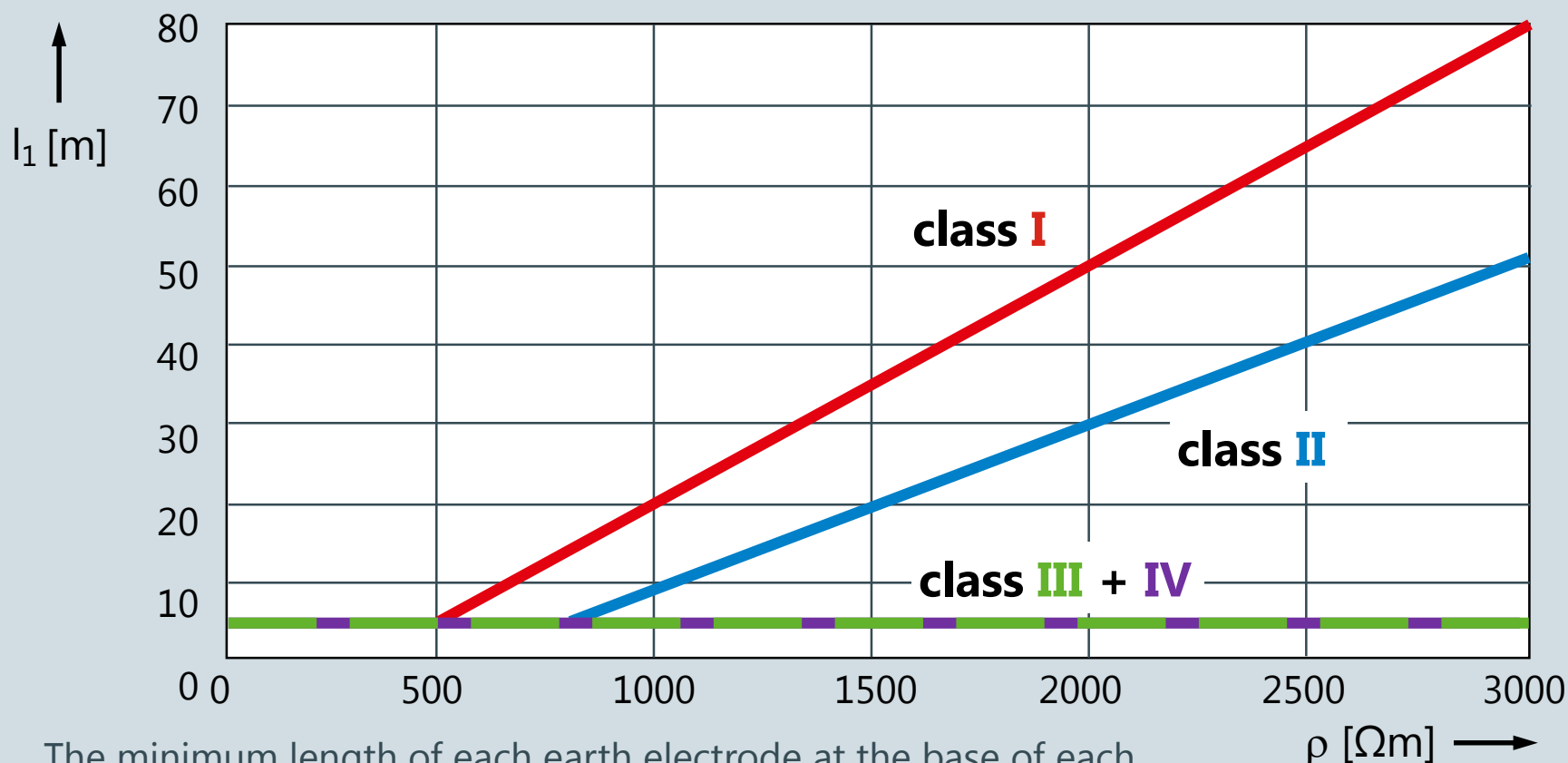
# Arrangements of earth electrodes as per BS EN 62305-3:2011



\* Inspection housings can be surface mounted, add 0.5m to length of rod.



# Minimum length of each earth electrode according to the class of LPS

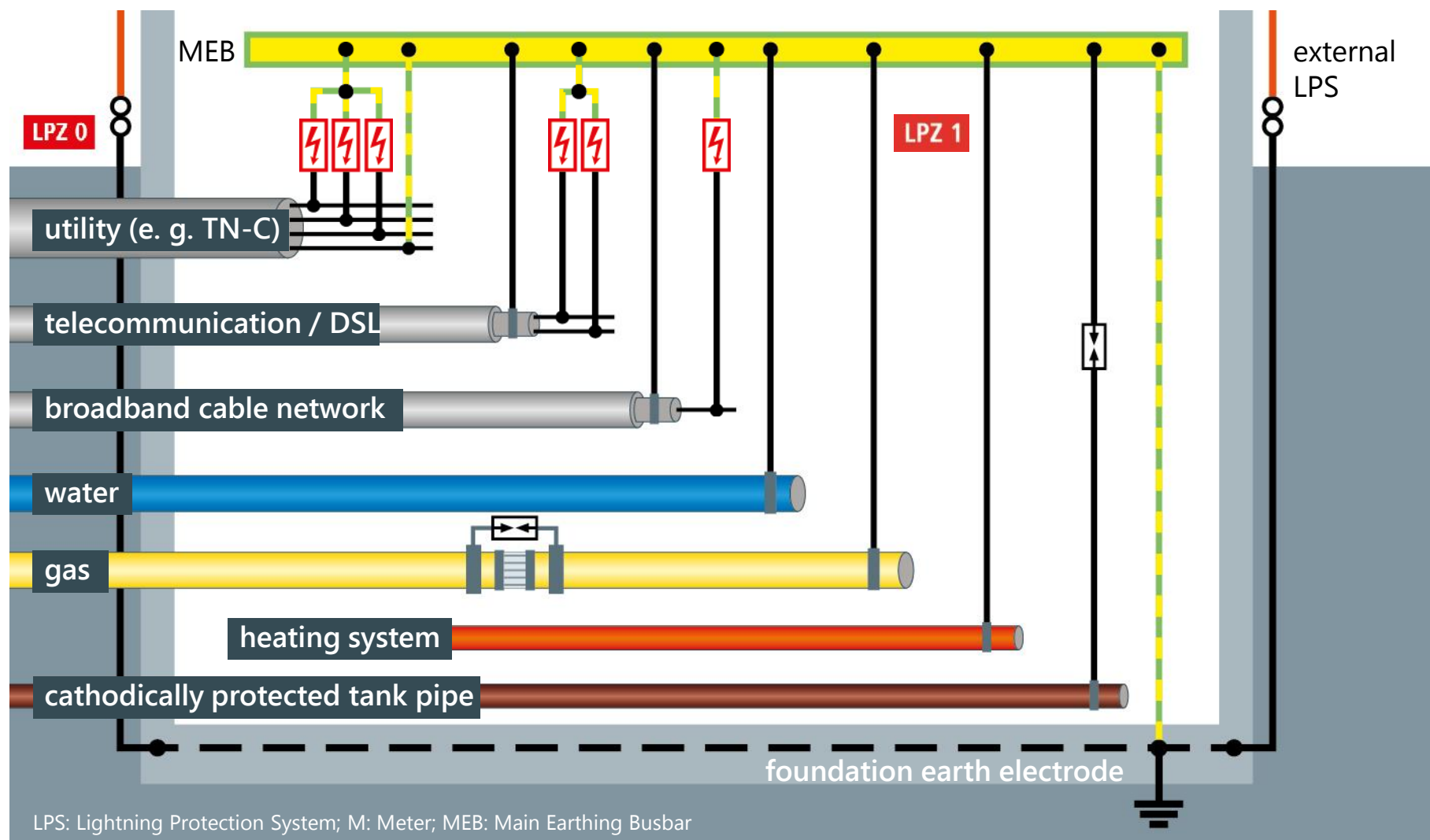


The minimum length of each earth electrode at the base of each down-conductor is  $L_1$  for horizontal electrodes, or  $0.5 L_1$  for vertical (or inclined) electrodes.  
\*Minimum lengths may be disregarded once  $10\Omega$  is reached.



# Lightning Equipotential Bonding

# Lightning equipotential bonding for incoming lines



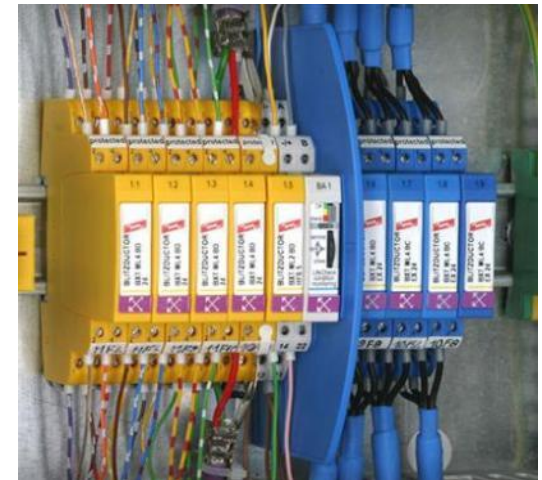
# External Lightning Protection System

## Lightning equipotential bonding



Lightning equipotential bonding reduces the potential differences caused by the lightning current.

This is achieved by connecting all isolated conductive parts of the installation directly by means of lines in case of passive parts or by surge protective devices in case of active lines.





# Installation examples

## Isolated systems

# Hazardous area:- DEHNconductor system (HVI®)





# Isolated air-termination system with DEHNconductor system (total view)

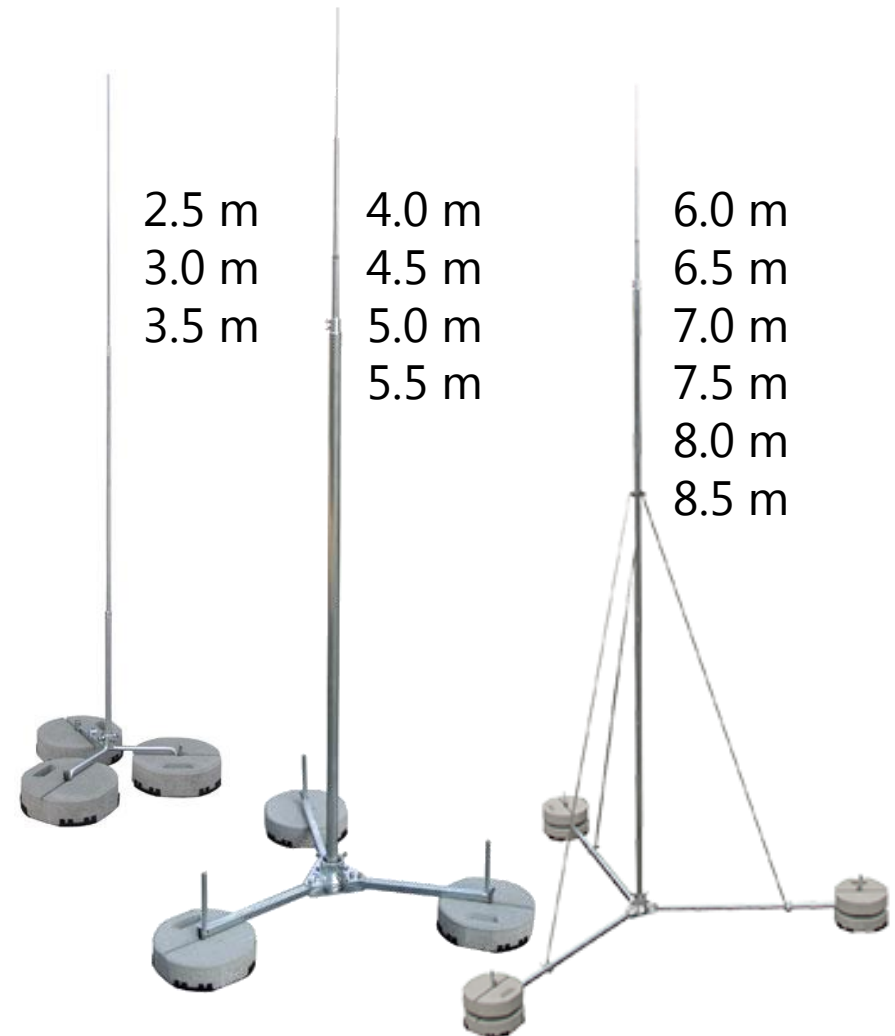




# Isolated System Components

## Self-supporting air-termination rod

- Tripod for protecting roof-mounted structures
- Adaptation to the roof pitch up to max. 10°
- For wind load zone II + III
- Heights from 2.5 m to 14 m

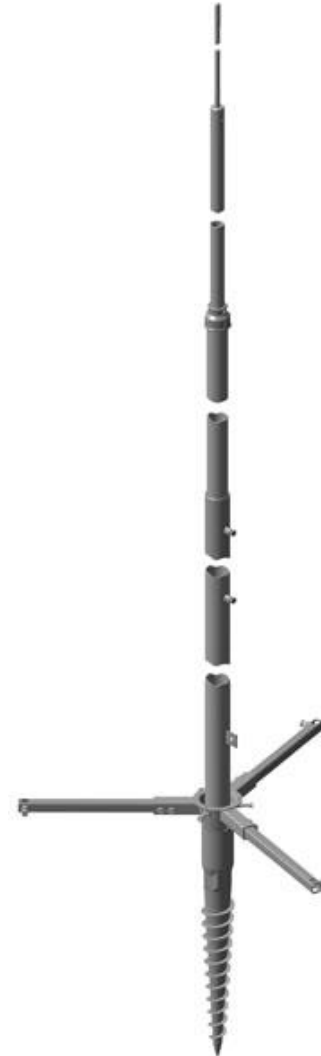


# Telescopic Lightning Protection masts with screw-in foundation



## Telescopic lightning protection mast

- Protection against direct lightning strikes
- For special systems, such as
  - Biogas plants
  - Ground-mounted PV systems
- Installed in a screw-in foundation
- No excavation or foundation work required
- Heights from 6 m to 11 m



## Technical data

Equivalent separation distance	$s \leq 0.75 \text{ m (air)}$ $s \leq 1.50 \text{ m (solid material)}$	
Length	100 m	
Material of the conductor	Cu	
Cross section of the core	19 mm <sup>2</sup>	
Part No.	819 135	819 136
Conductor type	black	grey
Outer diameter of the conductor	20 mm	23 mm

- On-site assembly
- Drum dimensions:  
approx. Ø 800 x 485 mm

## HVI®long Conductor





**HVI®light Conductor**



**HVI®long Conductor**



**HVI®power Conductor**

# Isolated down-conductor



**Installation of the  
distance holder**

Ref.: Wettingfeld GmbH + Co.KG , Krefeld



**HVI® installation on the  
facade**



# Component Test Standards



# BS EN 62561-x standard series

## Lightning protection system components



- Part 1: Connection components
- Part 2: Conductors and earth electrodes
- Part 3: Isolating spark gaps
- Part 4: Conductor fasteners
- Part 5: Earth electrode inspection housings
- Part 6: Lightning strike counters
- Part 7: Earthing enhancing compounds
- Part 8: Components for isolated LPS (out for public comment)

### BRITISH STANDARD

## Lightning Protection Components (LPC) —

### Part 2: Requirements for conductors and earth electrodes

# Manufacturer's test reports for connecting components as per EN 50164-1



Symbol in the main catalogue:  
DEHN tested



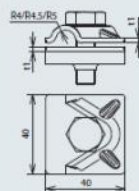
## Clamps

## MV Clamps

Multipurpose connecting clamp for universal use as a cross clamp, T clamp and parallel clamp; two-part



## With hexagon screw



Thread in the base part

Part No.	390 050	390 051	390 052	390 057	391 050	391 059	390 079
Material of clamp	St/Zn	Al	St/St	Cu	St/Zn	St/St	St/St (V4A)
Clamping range Rd	8-10 mm	8-10 mm	8-10 mm	8 mm	10 mm	10 mm	8-10 mm
Material thickness (t1)	2.5 mm	3.0 mm	2.5 mm	3.0 mm	2.5 mm	2.5 mm	2.5 mm
Screw	● M10x30 mm	● M10x30 mm	● M10x30 mm	● M10x30 mm	● M10x35 mm	● M10x35 mm	● M10x35 mm
Material of screw/nut	St/Zn	St/St	St/St	St/St	St/Zn	St/St	St/St (V4A)

## manufacturer test report

testing according to DIN EN 50164-1 (VDE 0185 part 201)

MV Terminal Part No. 390 050

material: hot-galvanized steel



DEHN + SÖHNE



non-binding figure

### application: overground

conductor connected	test result
1st conductor: round wire 8 aluminium	H
2nd conductor: round wire 8 aluminium	
1st conductor: round wire 8 hot-galvanized steel	H
2nd conductor: round wire 8 hot-galvanized steel	
1st conductor: round wire 8 stainless steel	H
2nd conductor: round wire 8 stainless steel	
1st conductor: round wire 10 stainless steel	H
2nd conductor: round wire 10 stainless steel	

### application: protected areas

conductor connected	test result
1st conductor: round wire 10 hot-galvanized steel	N
2nd conductor: round wire 8 reinforcement	
1st conductor: round wire 10 hot-galvanized steel	N
2nd conductor: threaded rod M10x30Zn	
1st conductor: round wire 10 hot-galvanized steel	N
2nd conductor: threaded rod M10 stainless steel	
1st conductor: round wire 8 reinforcement	N
2nd conductor: round wire 8 reinforcement	
1st conductor: round wire 10 steel	H
2nd conductor: round wire 8 reinforcement	

### caption

withstand lightning current class H: 100 kA (10/350 µs)

withstand lightning current class N: 50 kA (10/350 µs)

protected areas are e.g. terminals installed in concrete or BBE installed in buildings

Detailed data of testing conditions can be requested on demand.

Manufacturer's test reports can be downloaded at  
[www.dehn-international.com](http://www.dehn-international.com)



Thank you for your attention

